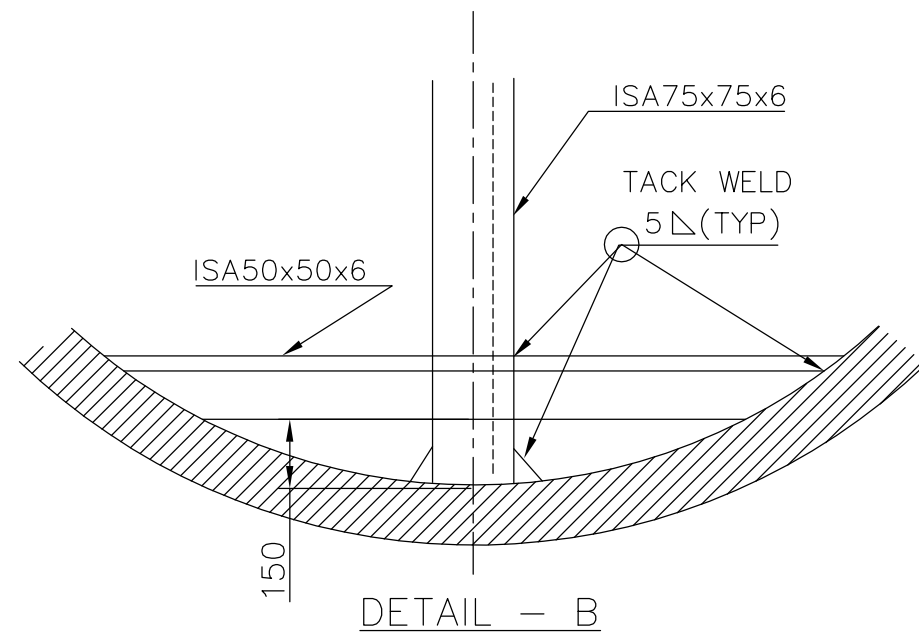


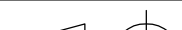


1. QUANTITY INDICATED IN BOM IS FOR ONE MITRE BEND/PIPE.
2. MATERIAL FOR SPIDER ARRANGEMENT IS TEMPORARY MATERIAL WHICH WILL BE CUT AND REMOVED AT SITE.HENCE THIS MATERIAL IS NOT COVERED IN GMS AND HAS TO BE PROVIDED BY SUB CONTRACTOR.

	03	ISA50x50x6 L=1200			150131560000		5	400
					IS2062Fe410A			8
	02	ISA 75x75x6 L=1100			150130050000		7	480
					IS2062Fe410A			8
	01	PLATE ø300 T=12			150111320000		6	658
					IS2062Fe410A			2
VAR NO.	ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO.	MATERIAL CODE	A	UNIT WT.	
				VAR NO.	MATERIAL SPEC.	C	QTY.	

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT

	BHARAT HEAVY ELECTRICALS LTD., PIPING CENTRE, CHENNAI 600 017	DRN	NAME I. BISWAS	SIGN	DATE 01.08.07	NO OF ITEMS
		CHD	I. BISWAS		01.08.07	
		APPD	S. MADHAVAN		01.08.07	

REV 01	DATE	ALTERED	DEPT.	GRADE OF UN TOL DIM		SCALE	WEIGHT (Kg).	REF TO ASSY / OLD DRG	ITEM No.
		APPROVED	CODE	C/M/F			116.34		
ZONE				TITLE			CARD CODE	DRAWING No.	REV
				SPIDER ARRANGEMENT OD 2400			U 01	3-80-468-24546	00